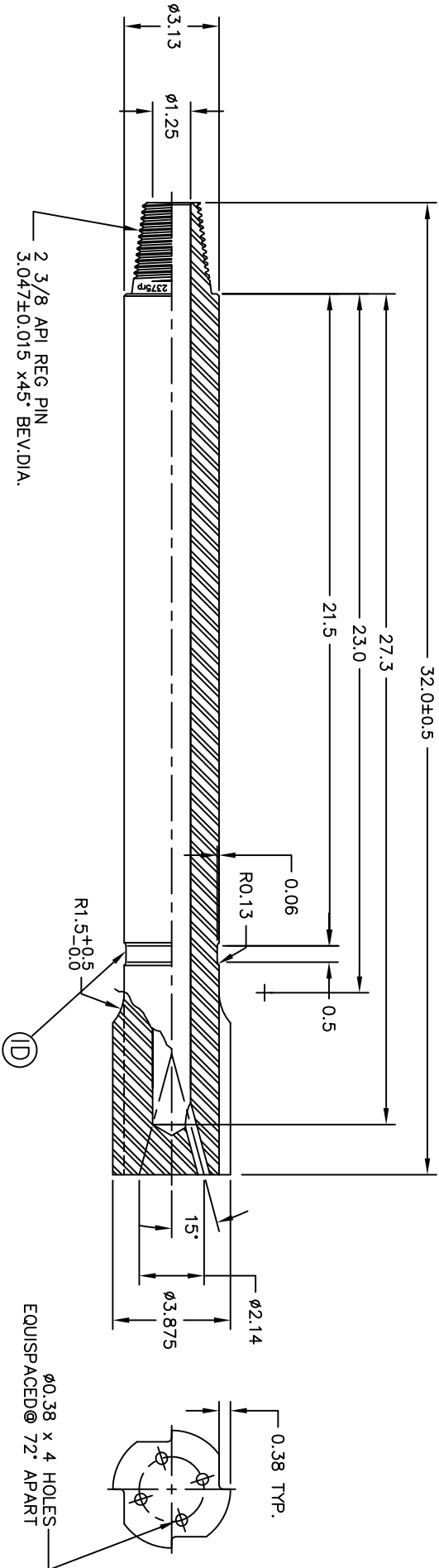




ENGINEERING LOCATION: DUBAI, U.A.E.			DO NOT SCALE	
UNLESS OTHERWISE SPECIFIED			DRAWING	
1. BREAK ALL SHARP EDGES.			ALL DIMENSIONS ARE IN INCHES	
2. SURFACE FINISH 250 RMS.			THREAD SURFACE FINISH 125 ✓	
3. FILET RADIUS .03/.06			MATERIAL: WS-415 STS9	
4. TLR .03 MAX			HEAT TREAT:	
TOLERANCES			SURFACE COATING: PHOSPHATE & PAINT	
INCH			ANGLES	
.X4 .1			X ± 5°	
.XXX .005			X-X' ± 0-30°	
FRACTIONS ± 1/16			SCALE	
REV			THIRD ANGLE PROJECTION	
A			DRAWING NUMBER	
INITIAL RELEASE			SIZE	
DESCRIPTION OF REVISION			PAGE	
Rev'd By			1 of 1	
Date			REV.	
			A	



BODY, MILL, JUNK FLAT BOTTOM
3.88 OD, 2-3/8 REG PIN, 32" LG

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DATE: 07NOV07
CHKD BY: DATE: 11NOV07
APRD BY: DATE: 11NOV07
SCALE: 3/8